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JC20 Rec'd PCT/PTO 21 OCT 2009

IMAGING UNIT AND PORTABLE TERMINAL EQUIPMENT**MOUNTING THE IMAGING UNIT**

This application makes reference to, incorporates the
5 same herein, and claims all benefits accruing under 35
U.S.C. § 119 from an application for "Imaging Unit and
Portable Terminal Equipment Equipping the Imaging Unit
Therewith" earlier filed in Japanese Patent Office on April
22, 2003, and there duly assigned Application No. 2003-
10 116949.

BACKGROUND OF THE INVENTION**Field of the Invention:**

The present invention relates to an imaging unit
15 which can be mounted on a compact portable terminal
equipment such as a cellular phone set or mobile computer
and a portable terminal equipment mounting the imaging unit.

Description of Related Art:

20 Compact, flat imaging units have recently been
developed and mounted in compact, flat electronic devices
such as cellular phone sets and personal computers. With
further downsizing of cellular phone sets and computers
mounting such imaging units, attempts have been made to
25 downsize imaging units as well, and various kinds of
proposals have been made.

For example, there is known a technique of
implementing an imaging unit having a small total thickness
by forming an opening portion at a predetermined position
30 on a circuit board, mounting an imaging element on one side

of the circuit board by a so-called flip-chip mounting method so as to cover the opening portion, and providing an outer frame member having an optical member on the other side of the circuit board so as to oppose the imaging element through the opening portion (see, for example, Japanese Unexamined Patent Publication No. 2001-292354).

In addition, there is known a technique in which when an imaging element is to be flip-chip mounted on a flexible printed circuit board, a metal plate made of a stainless steel plate is bonded on the flexible printed circuit board with an adhesive or the like to ensure the strength of the circuit board (see, for example, Japanese Unexamined Patent Publication No. 2001-128072 (the right column of page 3 and Figs. 2 and 3)).

The flip-chip mounting method disclosed in Japanese Unexamined Patent Publication No. 2001-292354 is a method effective in reducing the profile of an imaging unit because the thickness of the circuit board does not contribute to the total thickness of the imaging unit.

In this flip-chip mounting method, protruding electrodes (bumps) formed on the electrode pads of an imaging element are connected to electrodes on a printed circuit board. As connection methods for this technique, for example, ACF (Anisotropic Conductive Film), ACP (Anisotropic Conductive Paste), solder bump, and gold-tin eutectic connection methods are used as well as joining by ultrasonic welding (to be referred to as ultrasonic welding hereinafter).

In this mounting method, when a flexible printed circuit board is used, the following problem occurs. When

a torsional force or the like is applied to the circuit board as it is mounted in a portable terminal equipment, since the circuit board is flexible, a connection portion may peel off or the imaging optical system may become
5 unstable. In order to solve this problem, a reinforcing plate is attached to the flexible printed circuit board.

The following problem, however, arises in the arrangement disclosed in Japanese Unexamined Patent Publication No. 2001-128072, i.e., the arrangement in which
10 an imaging element is flip-chip mounted on one side of a flexible printed circuit board, and a stainless steel plate is bonded as a reinforcing plate on the other side.

When a semiconductor device is mounted on a circuit board, it is unavoidable that the entire circuit board is
15 exposed to a high temperature or locally heated to a high temperature. Assume that the circuit board is passed through a high-temperature atmosphere to melt solder paste or ultrasonic welding is performed. In this case, the stainless steel plate, flexible printed circuit board, and
20 imaging element are heated to a temperature of about 100°C to 130°C and cooled to room temperature again. This applies a very high thermal shock load onto each portion constituting the mounting circuit board.

In addition to this, a thermal shock load occurs even
25 after the imaging unit is mounted in the portable terminal equipment. When, for example, the portable terminal equipment is exposed to direct sunlight in a car under the scorching sun, the portable terminal equipment is heated up to about 80°C. When the portable terminal equipment is in
30 the open air in the middle of winter, the equipment is

cooled below the freezing point. In an actual operating environment, such a phenomenon repeatedly occurs.

For this reason, in consideration of these problems, various tests have been conducted to check and guarantee
5 reliability against thermal shocks.

In such a case, on a flexible printed circuit board to which a connected imaging element and a stainless steel plate as a reinforcing member are bonded, an electrode pad of the connected imaging element or an electrode on the
10 circuit board may peel off, and a solidified bump may crack. In the worst case, a fracture occurs to result in breaking the connection.

SUMMARY OF THE INVENTION

15 The present invention has been made in consideration of the above problems of the prior art, and can provide an imaging unit which is free from a failure such as disconnection and high in reliability and durability against thermal shocks applied to the imaging unit having
20 an imaging element flip-chip mounted on one side of a flexible printed circuit board with a reinforcing member being bonded on the other side of the circuit board.

In order to achieve the above object, according to the first aspect of the present invention, there is
25 provided an imaging unit mounted on a compact portable terminal equipment, characterized by comprising a flexible printed circuit board having an opening portion at a predetermined position, an imaging element which is connected, by flip-chip mounting, to one side of the
30 flexible printed circuit board so as to cover at least part

of the opening portion and expose an imaging area, a reinforcing member which is made of a material having a linear expansion coefficient of 1×10^{-5} (cm/cm/°C) and is attached to the other side of the flexible printed circuit board to reinforce the flexible printed circuit board, and an optical member which is provided to guide object light from a surface on the reinforcing member side to the imaging area of the imaging element through the opening portion.

10 According to the second aspect of the present invention, there is provided an imaging unit characterized in that the reinforcing member described in the first aspect is made of a material having a light-shielding effect.

15 According to the third aspect of the present invention, there is provided an imaging unit characterized in that the reinforcing member described in the first aspect is made of a metal material.

20 According to the fourth aspect of the present invention, there is provided an imaging unit characterized in that the reinforcing member described in the first aspect is made of a nonmetal material.

25 According to the fifth aspect of the present invention, there is provided an imaging unit characterized in that the metal material described in the third aspect is a material selected from the group consisting of 42 alloy, 50Fe50Ni, and 64Fe36Ni.

30 According to the sixth aspect of the present invention, there is provided an imaging unit characterized in that the nonmetal material described in the fourth

aspect is ceramics or glass.

According to the seventh aspect of the present invention, there is provided an imaging unit, described in any one of the first to sixth aspects, characterized in
5 that when the reinforcing member is to be attached to the flexible printed circuit board, a thermosetting adhesive is used.

According to the eighth aspect of the present invention, there is provided an imaging unit, described in
10 any one of the first to seventh aspects, characterized in that the flexible printed circuit board includes no adhesive layer between a base matrix and a copper layer.

According to the ninth aspect of the present invention, there is provided an imaging unit, described in
15 the eighth aspect, characterized in that notched portions are formed in the opening portion of the flexible printed circuit board.

According to the 10th aspect of the present invention, there is provided a portable terminal equipment
20 characterized by mounting an imaging unit defined in any one of the first to ninth aspects.

As is obvious from each aspect described above, according to the present invention, operation of selecting and using a material having the above linear expansion
25 coefficient as a reinforcing member for a flexible printed circuit board on which an imaging element is flip-chip mounted makes it possible to obtain an imaging unit with high durability which can endure thermal shocks applied to the imaging unit when the imaging element is connected, by
30 flip-chip mounting, to the flexible printed circuit board

to which the reinforcing member is bonded and thermal shocks applied to the imaging unit when the unit is used after being incorporated in a portable terminal equipment. In addition, using this imaging unit makes it possible to
5 obtain a portable terminal equipment with high durability.

As described above, the present inventors have found that when an imaging unit is connected to a flexible printed circuit board by flip-chip mounting, only making a reinforcing member have a function of maintaining strength
10 cannot prevent a problem from occurring due to thermal shocks, and the cause of the problem is associated with the thermal expansion of the imaging element and flexible printed circuit board. Therefore, a material with a small linear expansion coefficient is used as a reinforcing
15 member to obtain a structure which can ensure thermal shocks by suppressing the thermal expansion of a flexible printed circuit board with a large linear expansion coefficient, thereby ensuring connection between the imaging element and the flexible printed circuit board.

20 The above and other objects, features, and advantages of the present invention will become manifest to those skilled in the art upon making reference to the following detailed description and accompanying drawings in which a preferred specific example coinciding with the principle of
25 the present invention is shown as an embodiment.

Obviously, the present invention is described in the following detailed description, and is not limited to the embodiment shown in the accompanying drawings.

BREIF DESCRIPTION OF THE DRAWINGS

A more completely appreciation of the present invention, and many of the attendant advantages thereof, will become readily apparent as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings in which like reference symbols or numerals indicate the same or similar components, wherein:

Figs. 1A and 1B are perspective views showing the main part of an imaging unit according to the present invention, in which Fig. 1A is a view taken from the light incident side, and Fig. 1B is a view taken from the opposite side;

Fig. 2 is a fragmentary sectional view taken along a line II - II in Fig. 1;

Fig. 3 is a fragmentary plan view of a flexible printed circuit board of the imaging unit;

Figs. 4A to 4C are views each for explaining a schematic sequence for assembling the imaging unit according to the present invention; and

Figs. 5A and 5B are a schematic front view and schematic rear view, respectively, showing an example of a portable terminal equipment mounting the imaging unit according to the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, some preferred embodiment of the present invention will be described in detail with reference to the accompanying drawings.

Figs. 1A and 1B are respectively a perspective view

of the upper surface of an imaging unit 100 viewed from the light incident side and a perspective view of the lower surface of the imaging unit 100 viewed from the imaging element side.

5 As shown in Figs. 1A and 1B, the upper surface of the imaging unit 100 is provided with a flexible printed circuit board FPC based on, for example, polyimide, a light-shielding plate 5 having an opening portion for the entrance of light to the flexible printed circuit board FPC,
10 an outer frame member 4 enclosing an optical member and the like, and a reinforcing plate 10 as a reinforcing member. The lower surface of the imaging unit 100 is provided with an imaging element 2 electrically connected to the other surface of the flexible printed circuit board FPC by
15 clip-chip mounting. In addition, electronic circuit components 8a to 8d and 9 and the like for driving the imaging element 2 are mounted on the flexible printed circuit board FPC, and a connection terminal portion 15 for connection to a control circuit board and the like is
20 provided on an end portion.

Fig. 2 is a fragmentary sectional view of the imaging unit 100 taken along a line II - II in Fig. 1.

As shown in Fig. 2, the imaging unit 100 is comprised of an optical member 1, an aperture plate 3 having an
25 aperture portion 3a, and an infrared cut filter 6 in addition to the above flexible printed circuit board FPC, imaging element 2, outer frame member 4, light-shielding plate 5, and reinforcing plate 10.

Referring to Fig. 2, the imaging element 2 comprises,
30 for example, a CMOS (Complementary Metal-Oxide

Semiconductor) type image sensor, CCD (Charge Coupled Device) type image sensor, or the like, and is attached to the flexible printed circuit board FPC such that a photoelectric conversion unit 2a of the imaging element 2 is exposed through an opening portion of the flexible printed circuit board FPC. The bonding pads (not shown) formed on the flexible printed circuit board FPC are electrically connected to protruding electrodes (bumps) 13 formed on the electrode pads of the imaging element 2 by ultrasonic welding, and the outer periphery of the imaging element 2 is fixed with an adhesive B.

These bumps are formed by a forming method called the stud bump method (or ball bump method). Other than this forming method, however, for example, a bump forming method using a plating method, transfer bump method, or soldering technique can be used.

The reinforcing plate 10 is fixed on the flexible printed circuit board FPC with an adhesive layer 11. The optical member 1 and outer frame member 4 are mounted on the reinforcing plate 10. In addition, the light-shielding plate 5 to which the infrared cut filter 6 is bonded is mounted on the reinforcing plate 10. The aperture plate 3 having the aperture portion 3a is attached to the optical member 1.

Note that leg portions may be integrally formed on the optical member 1 at positions other than the optical effective surface, and the leg portions may be brought into contact with portions of the flexible printed circuit board FPC other than the photoelectric conversion unit 2a of the imaging element 2 through the opening portion of the

flexible printed circuit board FPC and pressed against the imaging element 2 side with elastic members. This makes it possible to set a constant interval between the photoelectric conversion unit 2a and the optical effective surface of the optical member and to eliminate the necessity of the focus adjustment of the optical member.

Fig. 3 is a fragmentary front view of the flexible printed circuit board FPC of the imaging unit 100. Fig. 3 is a view taken from the surface side on which the imaging element 2 (see Fig. 2) is attached. The flexible printed circuit board FPC has a pattern surface on the surface side on which the imaging element is attached.

As shown in Fig. 3, an opening portion 20 is formed in the flexible printed circuit board FPC. Notched portions 21 are formed at the four corners of the opening portion 20 to disperse the stress caused by the expansion or contraction of the flexible printed circuit board FPC due to a change in temperature, thereby suppressing the deformation or distortion of the flexible printed circuit board FPC. This makes it possible to ensure the reliability of electrical connection between the flexible printed circuit board FPC and the imaging element. Bonding pads BP for electrical connection are arranged on the inner edge portion of the flexible printed circuit board FPC which faces the opening portion 20 at positions corresponding to the input/output terminals of the imaging element. The bonding pads BP comprise, for example, copper, nickel, tin, silver, gold, palladium, an alloy thereof, or a multilayer made of these metals.

The opening portion 20 of the flexible printed

circuit board FPC is formed larger than a range corresponding to the photoelectric conversion unit 2a which converts incident light into an electrical signal. Note that the rectangular portion denoted by reference numeral 5 2b in Fig. 3 indicates the outer frame position of the overall imaging element when the imaging element 2 is attached to the flexible printed circuit board FPC. Reference numerals 1d shown inside the notched portions 21 inside the outer frame 2b of the overall imaging element 10 denote examples of the abutment positions of the leg portions (not shown) of the optical member 1 when the leg portions are designed to abut against the imaging element 2.

Figs. 4A to 4C are views each for explaining a schematic sequence for assembling the imaging unit 100 of 15 the present invention.

First of all, as shown in Fig. 4A, the flexible printed circuit board FPC and reinforcing plate 10 are fixed to each other with the adhesive layer 11.

For the reinforcing plate 10, one of the following 20 materials each having a linear expansion coefficient of 1×10^{-5} (cm/cm/°C) or less is used: 42 nickel alloy, 50Fe50Ni, 64Fe36Ni, ceramics, and glass. The ceramics includes, for example, alumina (Al_2O_3), aluminum nitride (AlN), zirconia (ZrO_3), boron nitride (BN), silicon carbide (SiC), silicon 25 nitride (Si_3N_4), and sialon (a composite material of Si_3N_4 and Al_2O_3).

Note that the reinforcing plate 10 and linear expansion coefficient will be described in detail in the following experimental examples.

30 In addition, as the adhesive layer 11, a

thermosetting adhesive, epoxy-based adhesive, or the like can be used. A thermosetting adhesive is preferably used in particular. In addition, for the flexible printed circuit board FPC, a so-called two-layer material of a two-layer material, three-layer material, and the like is preferably used.

The two-layer material in this case is obtained by, for example, forming a copper film having a thickness of about 0.3 μm on a polyimide base matrix by sputtering, further forming a copper layer thereon, and patterning the copper layer by etching (this forming method is called a metallizing method) or coating a copper base with a precursor of polyimide to imidize the base (this forming method is called a casting method). The three-layer material is obtained by, for example, bonding a polyimide base matrix to a copper foil with an adhesive and patterning the copper foil by etching.

When the above three-layer material is to be connected by ultrasonic welding (to be described later), since the adhesive material almost equal in thickness to the base matrix is flexible, ultrasonic vibrations are absorbed by the adhesive layer. This causes a problem that sufficient vibration energy cannot be transferred to bumps. This problem applies to the adhesive of the adhesive layer 11.

For this reason, according to the present invention, a two-layer material including no adhesive layer between a base matrix and copper is preferably used as the flexible printed circuit board FPC, and a thermosetting adhesive is preferably used as the adhesive layer 11 between the

flexible printed circuit board FPC and the reinforcing plate 10. In addition, as the reinforcing plate 10, a material having a light-shielding effect is preferably used to prevent light from entering through portions other than the aperture portion 3a of the aperture plate 3.

Subsequently, as shown in Fig. 4B, the imaging element 2 is connected. As this connection, electrical connection is performed by, for example, ultrasonic welding.

It suffices to perform ultrasonic welding by a known method. For example, a tool with the following conditions: frequency: 50 kHz, tool temperature: 150°C, temperature of a support table: 100°C, joining time: 0.5 sec, tool pressurizing force: 0.5 N per bump, and amplitude: 5 μ m, is brought into contact with the reinforcing plate 10, and the bumps 13 formed on the electrode pads of the imaging element 2 are melted by vibration energy through the reinforcing plate 10 and flexible printed circuit board FPC. With this operation, the electrode pads of the imaging element 2 are connected to the bonding pads of the flexible printed circuit board FPC through the bumps 13.

Subsequently, as shown in Fig. 4C, the outer periphery of the imaging element 2 is sealed with the adhesive B. As a consequence, the optical member 1 incorporating the outer frame member 4 and aperture plate 3 and the light-shielding plate 5 incorporating the infrared cut filter 6 are mounted. The respective components are fixed to necessary portions with an adhesive, as needed.

The imaging unit 100 of the present invention is completed by the above sequence.

A portable terminal equipment mounting the above

imaging unit of the present invention will be described next.

5 Figs. 5A and 5B are a schematic front view and schematic rear view showing an example of the portable terminal equipment mounting the imaging unit 100 of the present invention.

As shown in Figs. 5A and 5B, the portable terminal equipment is, for example, a foldable cellular phone set T (to be referred to as the cellular phone set T hereinafter).
10 An upper housing 71 as a case having a display screen D is coupled to a lower housing 72 having operation buttons P through a hinge 73. The imaging unit 100 is incorporated in the upper housing 71 below the display screen D such that the optical member 1 of the imaging unit 100 can
15 capture light from the outer surface side of the upper housing 71.

Incorporating the imaging unit 100 in the cellular phone set T makes it possible to obtain the cellular phone set T with high reliability against thermal shocks and the
20 like. Note that the position of the imaging unit 100 is not limited to this. For example, the imaging unit 100 can be located above the display screen D in the upper housing 71. In addition, obviously, the cellular phone set is not limited to a foldable type.

25 In order to obtain a material suitable for the reinforcing plate 10 described above, the following experiments were conducted by using the following kinds of materials.

Each of reinforcing plates made of the materials
30 written in Table 1 was bonded to a flexible printed circuit

board, and an imaging element was flip-chip mounted on the circuit board. Thermal shocks were applied to the resultant structures. Post-experiment evaluations were then made.

5 Experimental Example 1:

The following were the set conditions:

imaging element: CMOS type image sensor

chip size: 6.5 (mm) x 5 (mm)

bump: stud bump

10 connection terminal count: 42 (14 x 2 in longitudinal direction, 7 x 2 in transverse direction)

connection method: ultrasonic welding (under the following conditions):

frequency: 50 kHz, tool temperature: 150°C,

15 temperature of a support table: 100°C, joining

time: 0.5 sec, tool pressurizing force: 0.5 N

per bump, amplitude: 5 μ m

Each imaging unit manufactured under the above conditions was left to stand in a store chamber at a
20 temperature of 80°C for 30 min, and was then left to stand in the store chamber at -40°C for 30 min. These operations were alternately repeated 500 times. A continuity check was made in the imaging unit. This checking method was conducted by watching the image captured by the imaging
25 unit used in the experiment. That is, it was checked by making use of a module whether the image was properly displayed.

Experimental Example 2:

Each imaging unit manufactured under the same
30 conditions as those in Experimental Example 1 was left to

stand in a store room at a temperature of 125°C for 30 min, and was then left to stand in the store room at -40°C for 30 min. These operations were alternately repeated 500 times. A continuity check was made in the imaging unit in the same manner as in Experimental Example 1.

Table 1 shows the results obtained in Experimental Examples 1 and 2. Each of the above experiments was conducted with respect to 100 samples. If no continuity failure occurred in all the 100 samples, "o" was written in the table; whereas if a continuity failure occurred in even one sample, "X" was written in the table.

Table 1

Sample No.	Material for Reinforcing Material	Linear Expansion Coefficient $\times 10^{-6}$ (cm/cm/°C)	Result of Experimental Example 1	Result of Experimental Example 2
1	64Fe36Ni	0.13	o	o
2	42 alloy	5	o	o
3	ceramics	2 to 6	o	o
4	glass	2.8 to 9	o	o
5	50Fe50Ni	9.4	o	o
6	carbon steel	10.7	o	o
7	65co25Cr10W	11.2	o	X
8	18Cr8Ni	14.7	o	X
9	glass epoxy	16	o	X
10	aluminum	23.1	X	X

It is obvious from the above experiment results that a material with a linear expansion coefficient of 10.7×10^{-5} (cm/cm/°C) or less is suitable as a material for a reinforcing plate.